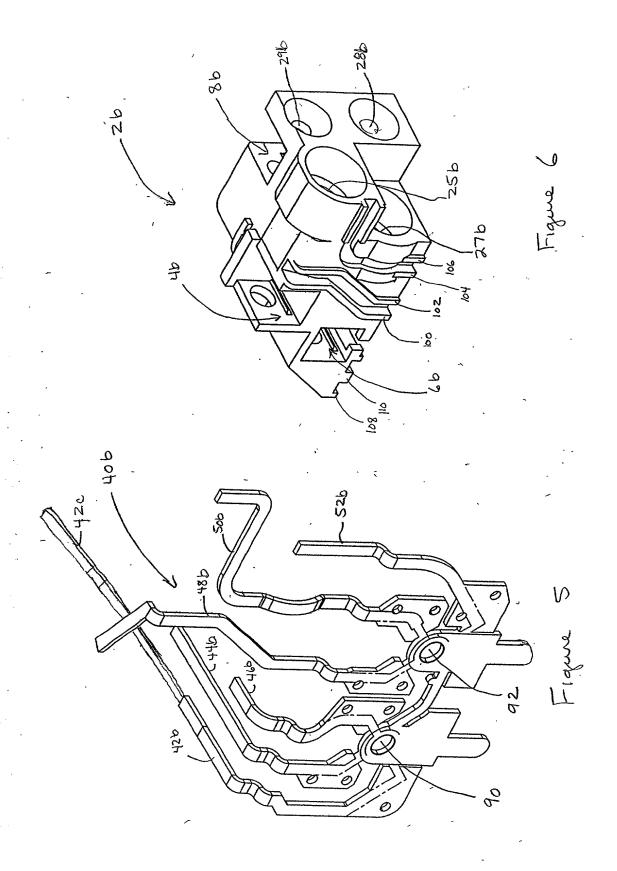
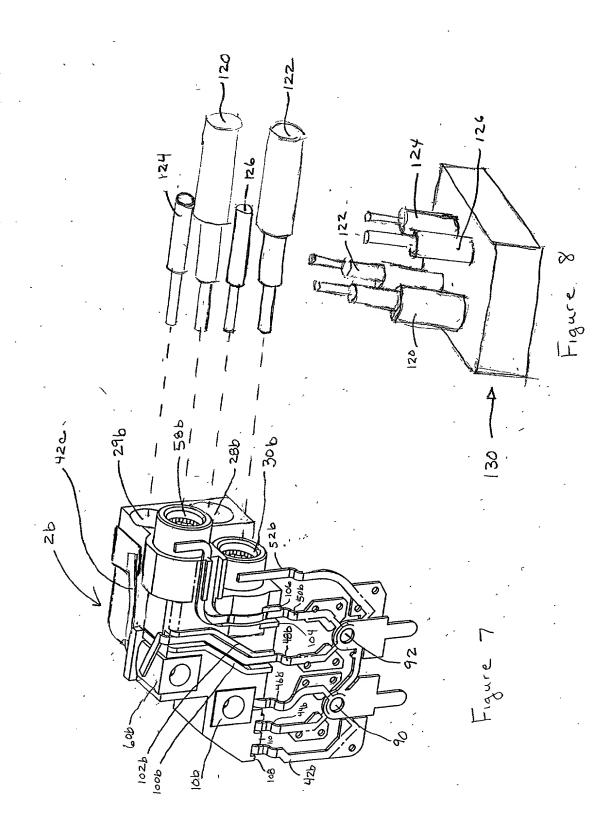
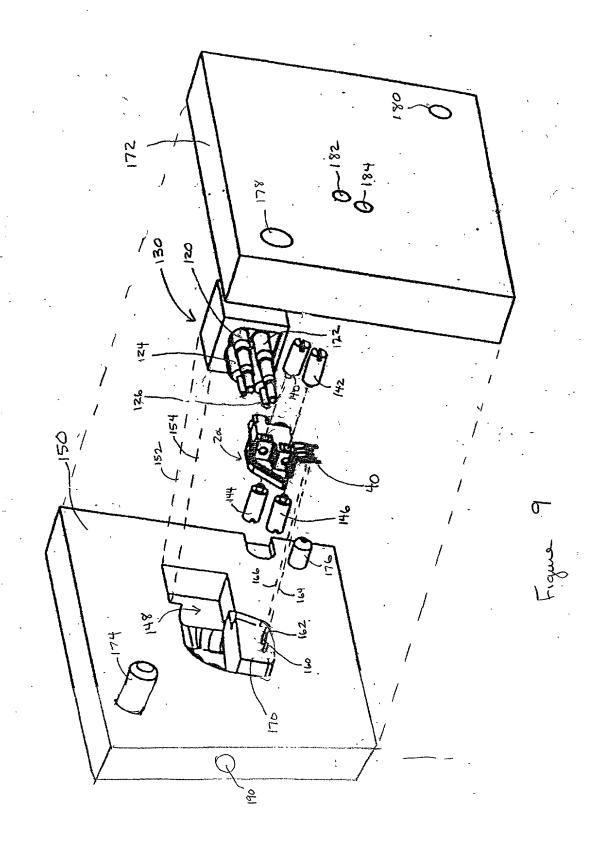
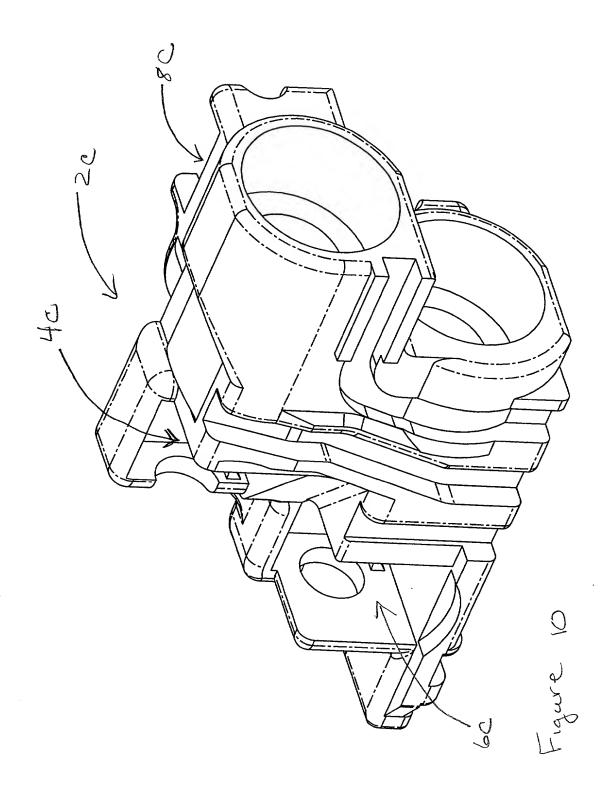


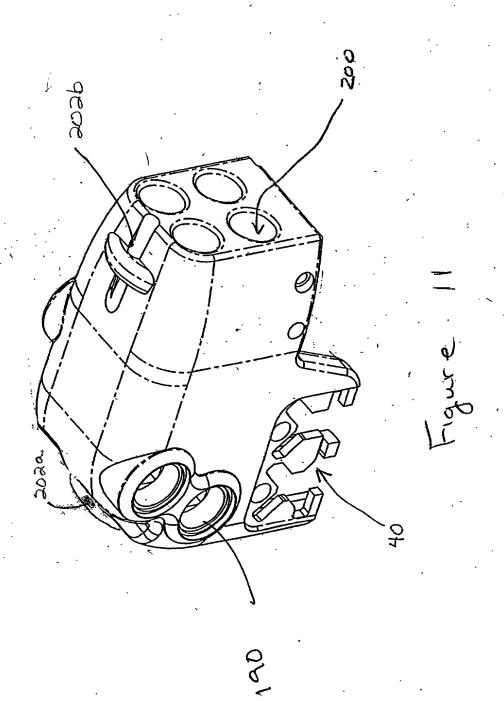
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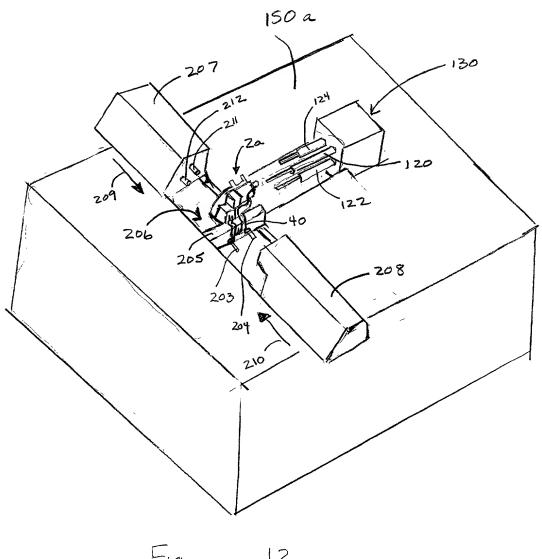


Figure 12.

220
Form Core Member:
222
Load Core Member with Conductive Components to Form Core. Member Assembly
Load Core Member Assembly on Lead Core Assembly
226
Insert Bushings into Core Member Assembly
/228
Load Core Member Assembly into Second-Shot Mold Assembly.
230
Close Mold Assemby
232
Create an Overmold That Entirely Integrates Core Member
234
Cool Completed Connector Assembi
236
Remove Connector Assembly From Mold Assembly
238
Recove Lead Core Assembly and Bushings
240
Electrically Isolate Connector Fads If Necessary

Figure 13.

